

240Hz

911HL

COMPACT AND FLEXIBLE

INPUT


Power supply	[50HzThree-phases+N+GND]	400V a.c.
Pneumatic power (min.)	[bar]	5
Max power required (peak load)	[kW]	14

OUTPUT

Upper tool weight (up to)	[up to kg]	90
Generator power	[kW]	18
Vibration frequency	[Hz]	220-245
Vibration amplitude	[mm]	0,4-1,8
PP equivalent welding area	[cm²]	500

Size of the area detected in the test environment

MECHANICAL DATA

Vibration plate dimensions	[mm]	945×540
Lifting table stroke	[mm]	500
Lifting table maximum speed	[mm/s]	250
Clamp net force (Gross)	[kN]	18 (23,5)
Lifting table dimensions	[mm]	1400×600
Lifting table height	[mm]	1000
Front-door span	[mm]	1400×750
Upper door threshold	[mm]	1720
Clearance between planes	[mm]	700
Overall dimensions	[W×D×H mm]	2750×1210×2240
Total weight	[kg]	4500
Hydraulic oil	[Lt/ISO32]	80
Machine Type		

¹ Mobile table movement performed with hydraulic control unit in a dedicated area.

² Thanks to our third-generation controller we have been able to eliminate the necessity of the auto-tuning cycle: the machine can adapt to the vibration frequency in real-time following the mechanical reactions of the vibrating system. Therefore, the outcome is a neater and more efficient vibration than the one obtained employing second-generation old systems.

The machine can be customized with some standard options, contact us for a personalized offer.



CONTROL

PLC Control	Siemens S7 - CPU
HMI	Touch panel 12"
Vibration frequency tuning ²	Continuous REALTIME
Welding steps	[pressure, amplitude] 8
Welding depth sensitivity	[mm] 0,01
Work settings memory	63 automatic equipment
Type of communication	Profinet/Profibus

The digital generator ensures very short swing on/off vibration phases (50ms)

REFERENCES

Work outcome definition	Automatic (good/reject)
Work outcome printer	Custom Plus
Vacuum circuit	2 (opt. up to 3)
Pneumatic valves movements	5
Remote-assistance	Included
Automatic rear door (for rear loading/unloading)	Optional
Noise level	[dBA EN ISO 11202] ≤ 80

Peak values can be higher for short periods depending on the application.

MORE INFO



