240Hz

902 HL

FOR FREQUENT TOOL CHANGE

INPUT

Power supply	**[50HzThree-phases+N+GND]**	400V a.c.
Pneumatic power (min.)	**[bar]**	5
Max power required (peak load)	**[kW]**	14

OUTPUT

Upper tool weight (up to)	**[up to kg]**	75
Generator power	**[kW]**	16
Vibration frequency	**[Hz]**	220-240
Vibration amplitude	**[mm]**	0,4-1,8
PP equivalent welding area	**[cm²]**	400

Size of the area detected in the test environment

MECHANICAL DATA

Vibration plate dimensions	**[mm]**	880×520
Lifting table stroke	**[mm]**	900
Lifting table maximum speed	**[mm/s]**	300
Clamp net force (Gross)	**[kN]**	15 (19)
Lifting table dimensions	**[mm]**	1200×600
Lifting table height	**[mm]**	610
Front-door span	**[mm]**	1190x945
Upper door threshold	**[mm]**	1790
Clearance between planes	**[mm]**	1170
Overall dimensions	**[W×D×H mm]**	2750×1210×2415
Total weight	**[kg]**	4500
Hydraulic oil	**[Lt/ISO32]**	55
Machine Type		HYDRAULIC[1]

CONTROL

PLC Control		Siemens S7 - CPU
HMI		Touch panel 12"
Vibration frequency tuning[2]		Continuous REALTIME
Welding steps	**[pressure, amplitude]**	8
Welding depth sensitivity	**[mm]**	0,01
Work settings memory		63 automatic equipment
Type of communication		Profinet/Profibus

The digital generator ensures very short swing on/off vibration phases (50ms)

REFERENCES

Work outcome definition		Automatic (good/reject)
Work outcome printer		Custom Plus
Vacuum circuit		2 (opt. up to 3)
Pneumatic valves movements		5
Remote-assistance		Optional
Automatic rear door (for rear loading/unloading)		Optional
Noise level	**[dBA EN ISO 11202]**	≤ 80

Peak values can be higher for short periods depending on the application.

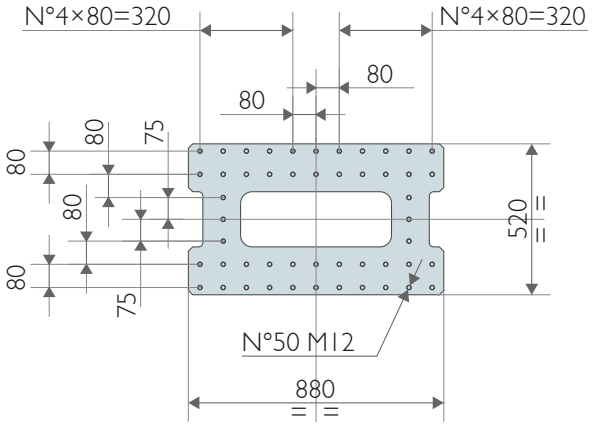
MORE INFO

[1] *Mobile table movement performed with hydraulic control unit in a dedicated area.*

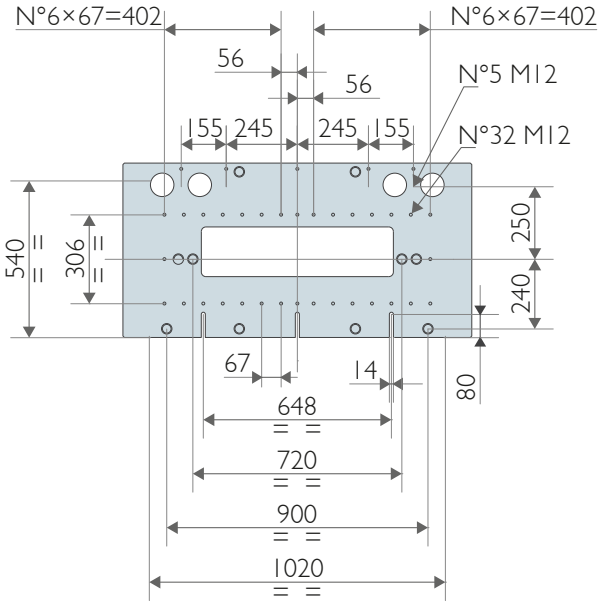
[2] *Thanks to our third-generation controller we have been able to eliminate the necessity of the auto-tuning cycle: the machine can adapt to the vibration frequency in real-time following the mechanical reactions of the vibrating system. Therefore, the outcome is a neater and more efficient vibration than the one obtained employing second-generation old systems.*

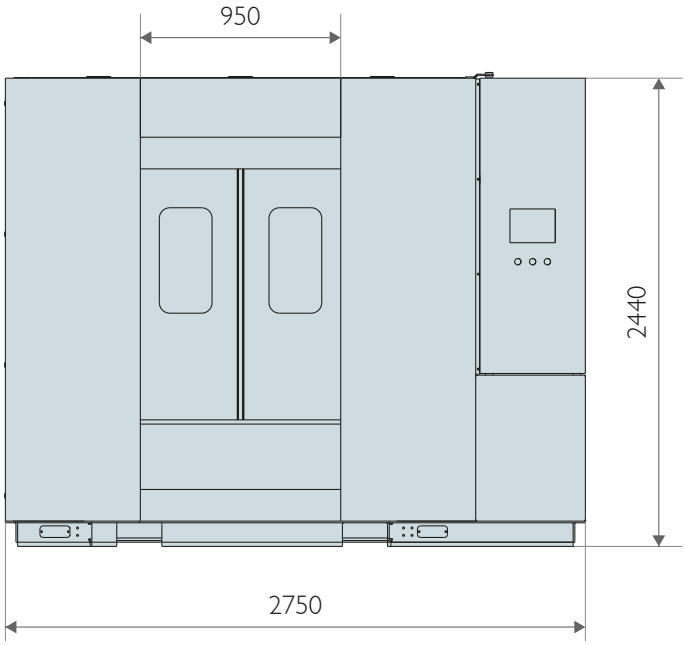
The machine can be customized with some standard options, contact us for a personalized offer.

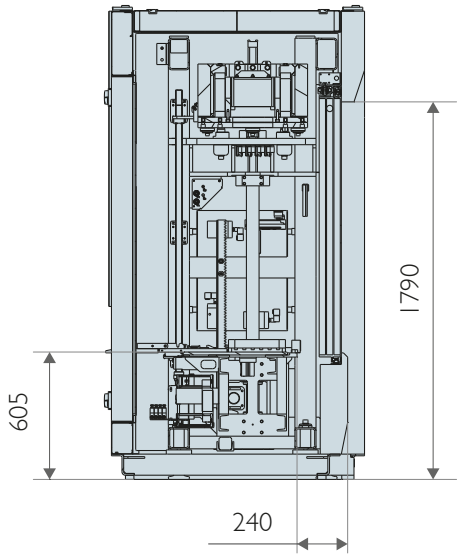
UPPER PLATE

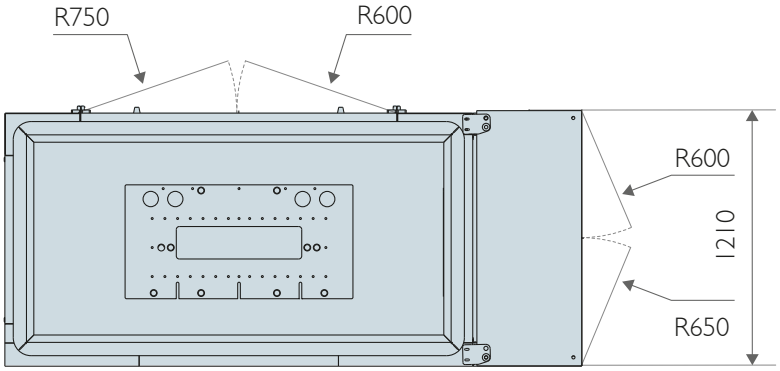


LOWER PLATE









902 HL